



# Work Order ID 85586

Monday, June 11, 2012 1:48:16 PM

**\*85586\***

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Item ID: D2649 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Cross Bolt Spacer  
 Start Date: 6/11/2012 Start Qty: 200.00 **\*200\*** Cust Item ID:  
 Required Date: 6/13/2012 Req'd Qty: 200.00 **\*200\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125		0.00							
<b>*125*</b>									
Skidtubes	Memo	0.00							
Skidtubes	1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.								
130	Identify as per dwg & Stock Location: <u>LG</u>	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	***STOCK IN SKIDTUBE CELL***								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

208 0 BE 12/07/03

208 0 BE 12/07/03

12/7/4 J

ME  
12-07-04

# Picklist Print

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Work Order ID: 85586

Parent Item: D2649

Parent Item Name: Cross Bolt Spacer

Start Date: 6/11/2012

Required Date: 6/13/2012

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP F02.03.26Added turning on CobraNG IPP Rev:G 10.05.11 added cleaning DD  
verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.375W.058 6061-T6 RD Tube .375 x.058W		Purchased	No			100	f	397.0360	0.2833	59.642105			

Location

Loc Qty

Loc Code

MAT014

397.036

116920

0.578

119087

8.56

→ 119376

270

119678

66

120633

51.898

60.000

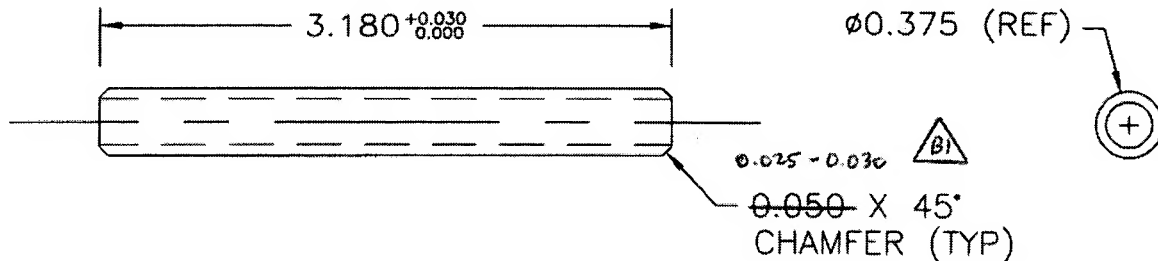
6/12/06/28



DESIGN <i>DW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DW</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
B1	<del>CP</del> 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED  
98.01.20 DS

2258 #



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)  
0.375 DIA 0.058 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

